

Work Order ID 58117

April 26, 2010 8:33:17 AM



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Item ID: D4096-3

Accept



Setup

Start



Revision ID: PRELIM

Stop



Item Name: Gasket

Start Date: 4/26/10 Start Qty: 2.00



Cust Item ID:

Required Date: 4/26/10 Req'd Qty: 2.00



Customer:

PRELIMINARY ISSUE

Reference:

Approvals: Process Plan *(Signature)*

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr D4096	Revision Nbr <i>PA1</i>	POSITIVE RECALL							
100	<i>Prlem. Recal</i>	FLOW WATER JET	0.00						
Waterjet		Memo	0.00						
FLOW CNC Waterjet		1-Cut as per Dwg D4096							
		Dwg Rev: <i>PA3</i>							
		Prog Rev: <i>PA3</i>							
		2-Deburr if necessary							
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
QC	Memo	0.00							
Quality Control									
120	QC8- Inspect parts - second check	0.00							
QC	Memo	0.00							
Quality Control									

10-4-26 *(2)*

10-4-26

506426 ->
not inspects w/ ~~2~~ + rulers
Dwg.

DART AEROSPACE LTD	Work Order:	58117
Description: GASKET	Part Number:	D4096-3
Inspection Dwg: D4096-3, Rev: PAF- Rev A		Page 1 of 1

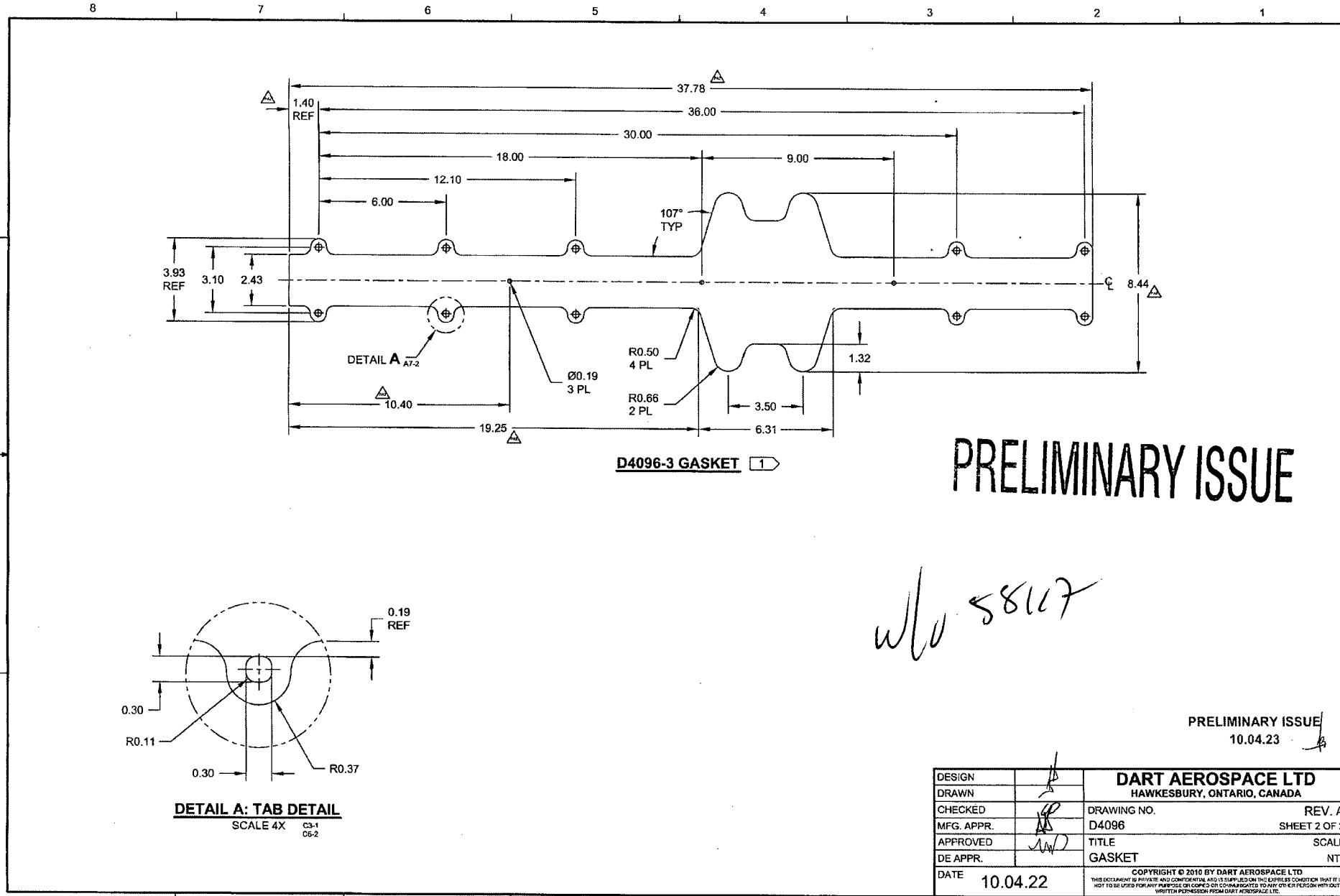
FIRST ARTICLE INSPECTION CHECKLIST

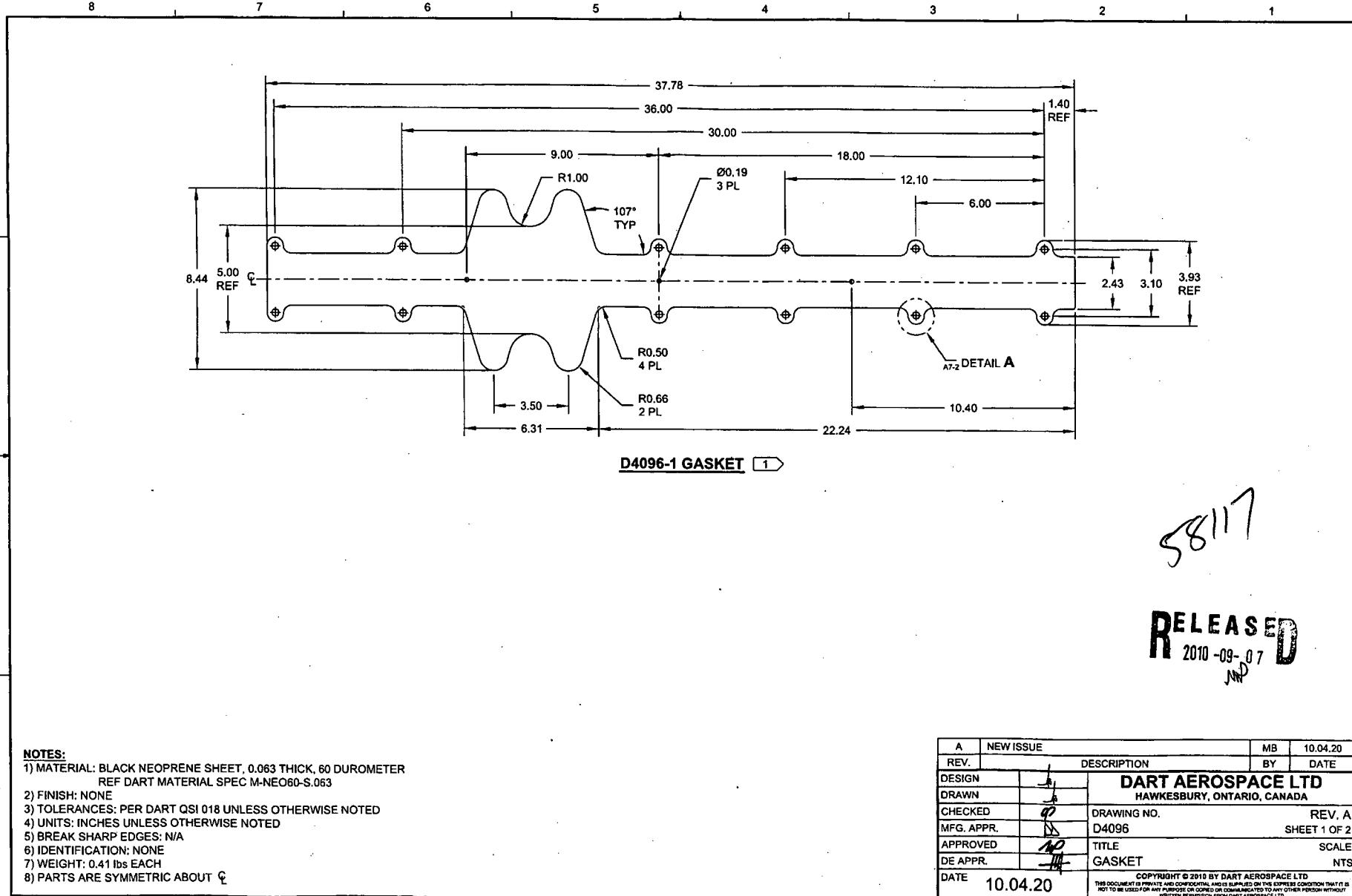
X First Article X Prototype

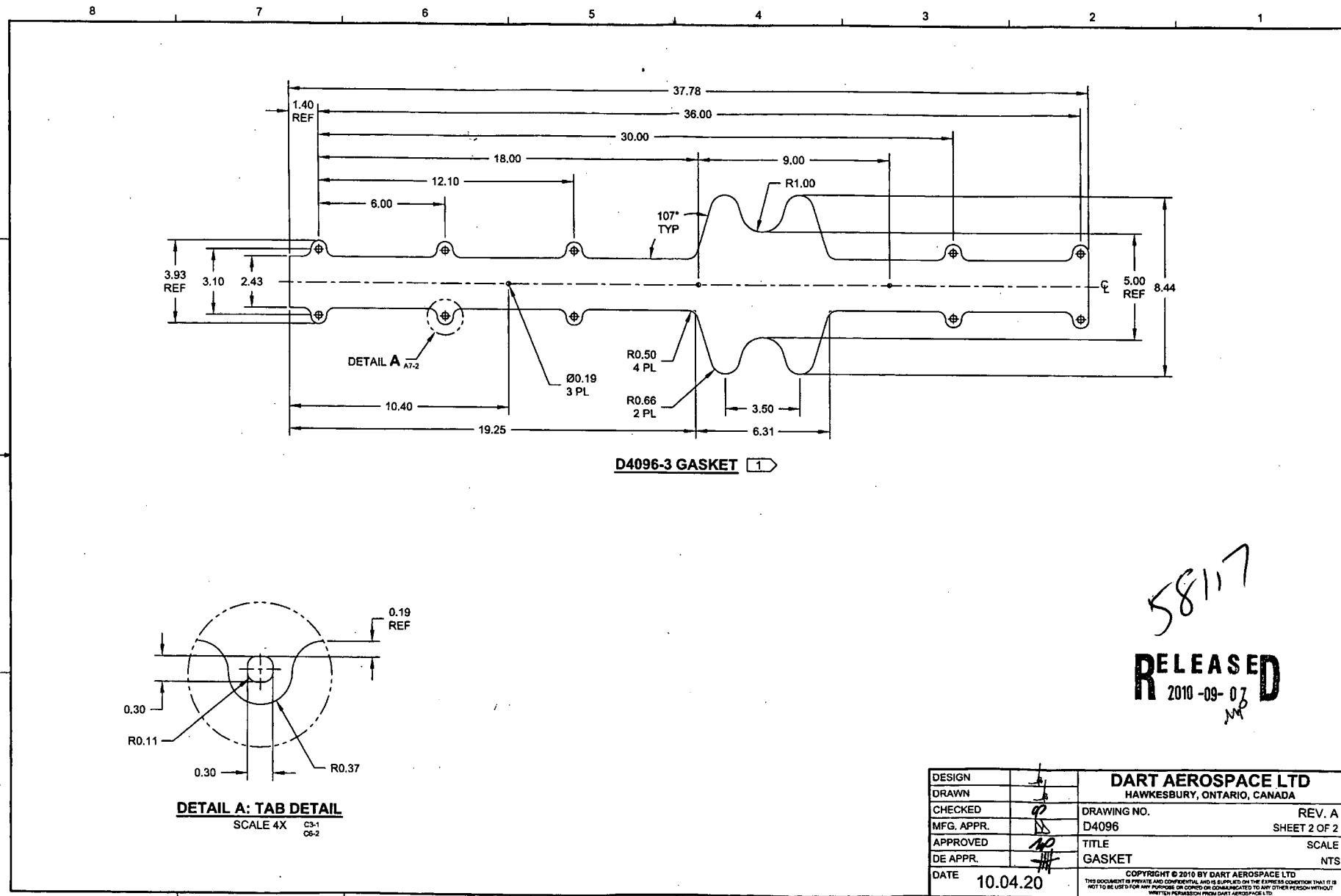
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.30	+/- .030	.310	X			
.30	+/- .030	.309	X			
1.40	+/- .030	1.403	X			
6.00	+/- .030	6.06	X			
12.10	+/- .030	12.10	R			
18.00	+/- .030	18.000	O			
30.00	+/- .030	30.000	R			
9.00	+/- .030	9.00	R			
36.00	+/- .030	36.00	X			
37.78	+/- .030	37.78	R			
8.44	+/- .030	8.44	R			
1.32	+/- .030	1.316	X			
3.40	+/- .030	3.500	R			
6.31	+/- .030	6.321	R			
19.75	+/- .030	19.75	R			
10.40	+/- .030	10.40	R			
2.43	+/- .030	2.433	X			
3.10	+/- .030	3.109	X			
3.93	+/- .030	3.910	S			
.063	+/- .010	.062	R			

Measured by: HB	Audited by: S	Prototype Approval: <input checked="" type="checkbox"/>
Date: 10-4-2015	Date: 10-10-2015	Date: <input checked="" type="checkbox"/>

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	







Location/Lot Activity

October 7, 2010 1:36:37 PM

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Criteria : All Items All Locations Lot: 58117 All Transaction Types All Dates Report on Locations & Lots

Transaction Type	Item ID/ Item Name	Warehouse Location ID	Reason	Employee ID Location Code	Loc Trans Date	LocQtyPrior/ Location Qty	Lot Number	LotQtyPrior/ Lot Qty	Shelf Life Date	Extended Cost
								Lot Code		
Issue	D4096-3 / Gasket	Main Warehouse ENG	58138	FAUT01	4/27/10	2.0000 -2.0000	58117	2.0000 -2.0000 -2.0000		-\$35.49 -\$35.49
WIP Receipt	D4096-3 / Gasket	Main Warehouse ENG	58117	FAUT01	4/27/10	0.0000 2.0000	58117	0.0000 2.0000 2.0000		\$35.49 \$35.49

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